

User Manual Virtu Coffee Machine







Preface

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Introduction	
	 Before using the coffee machine, please read the safety instructions and all of the information in this manual first. Keep this manual in a safe and accessible place for later reference. The machine serves hot drinks. Keep a distance from the outlet nozzles after selection, during dispense and when the drink is removed from the machine after dispense. Only properly trained service personnel may carry out installation, adjustments, repair or move the machine. This machine can be used by children aged 8 years and older and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and they understand the hazards involved. All information for normal daily use is found in the paragraph Using the coffee machine (on page 33).

- The information in the other paragraphs is meant only for persons trained in the operation and maintenance of the machine.
- Solutions to simple issues or malfunctions that may occur are given in the back of the manual.
- The manual cannot be regarded as a replacement for the training and instruction, but must be seen as an addition to the training, and as a reference work.
- The user manual is valid for the machine supplied by the manufacturer, including the options installed by the manufacturer.
- The manufacturer accepts no liability for any damage resulting from incorrect or improper use of the machine, or resulting from modifications that have not been authorized by the manufacturer.
- Only use original parts from the manufacturer when the machine needs to be repaired.
- Contact the dealer / supplier of the coffee machine (see contact information in the next section) for maintenance or repairs not explained in this manual.

Service and support

For service and support contact the dealer / supplier of the machine.

Note down dealer information in this box or use a dealer stamp. Telephone Service Number: Internet: Company name: Address: Area code - City: Country: Telephone: E-mail:

Note down the serial number of the coffee machine in this box. Mention it when service is required. Serial number:

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About this manual

Audience

This manual describes how to use and maintain the Virtu coffee machine. Intended users are the end user and staff responsible for regular maintenance of the machine.

De Jong DUKE assumes that staff will:

- have sufficient technical knowledge and experience to carry out the tasks assigned to them,
- recognize and prevent possible hazards,

operation and maintenance of the machine.

- read and understand this manual,
- follow the procedures described in this manual,
- ensure that the machine will not harm personnel and/or damage its environment.

If the responsible staff has permission to perform maintenance actions or to change parameters, De **Jong** DUKE expects that the operator is trained for these tasks.

This manual contains essential information for proper operation and maintenance of the machine. Following the instructions contained in this manual should assure trouble-free, safe

Scope



CAUTION

Before using or maintaining the machine read this manual carefully to become familiar with the functionality. Make sure that any operator or service engineer understands the correct operating and maintenance procedures and all safety precautions. If any (part of the) information in this manual is unclear contact the supplier.

Operators and service engineers must be adequately trained in the correct operation of the machine. Keep this manual in a predetermined place near the machine.

Conventions

This manual uses the following text conventions:

- Actions that you should perform in a specific sequence are numbered, for instance, e.g.:
 - 1. Open the door of the coffee machine.

- Black circled numbers (e.g. 1, 2, 3) and numbers between parentheses e.g. (1) in text refer to elements in a figure.
- Bold text is used for (sub)titles and for information that needs special attention: '**Read these instructions carefully**'.
- Menu names in the user interface are shown in bold, for example: return to the **Main menu**.
- Settings in the user interface are shown in italics; for example: 0.45.
- Soft keys, keyboard buttons and hardware buttons are shown between brackets, for example: [Start], [Enter], [2].
- Messages shown in the user interface are shown between quotation marks and in italics, e.g.:
 'Place cup right (see Message: Place cup right on page 100)'.
- Cross-references to sections, tables, figures etc. are indicated as blue text or written as (see "....." on page ..). The main purpose is easy recognition in the paper and on-line (PDF) version of the manual. In the on-line version, the crossreferences function as hyperlinks that can be used to navigate through the manual by clicking on them. Example: <u>Scope</u> (on page 8).
- The safety symbols indicate situations or actions that may endanger the operators and service engineers and are explained in detail in the safety section.
- One additional symbol is available to give the reader additional information:



TIP

Recommendations for the reader.

Related documents

In addition to this manual, the following documentation is available:

• Technical manual

containing all information about the functionality of all parts in the machine, procedures for servicing and configuring the recipes.

Electrical drawings

contains the electrical drawing/diagrams of the machine.

- Spare parts manual containing relevant information for identification of the spare parts.
- Third party documentation contains the available documentation of third-party machine parts.

Availability of this manual

De **Jong** DUKE expects this manual to be available to all operators and service engineers. The original hard copy (paper) version should always be available near the machine.

If the operator has the permission to perform a number of maintenance actions or program activities, De **Jong** DUKE expects that the operator is trained according to the activities and that the appropriate documentation is available for the operator.

Safety

1.1 Safety and risk levels

Four safety and risk levels are used in this manual.

The risk levels and explanations are:

i) NOTE

To show extra information that may help the reader.



CAUTION

Indicates a potentially hazardous situation that, if not avoided, can result in minor or moderate injury or damage to the machine or property.



WARNING

Indicates a potentially hazardous situation that, if not avoided can result in death, serious injury or machine damage. It includes hazards that are exposed when guards or security features are removed.



DANGER

Indicates a hazardous situation that, if not avoided, can result in death or serious injury.

1.2 Safety and warnings

The safety warnings in this section apply to the entire document.

The risk level associated with the explanation are:



DANGER

All danger level warnings applicable to the entire document:

- Do not use water in or near the machine unless the instructions contain explicit directions to the contrary. Risk of electrocution when water comes in contact with internal electrical parts.
- Do not use a water jet to clean the coffee machine.
- HOT water! The water system (boiler, pipes, etc.) may contain hot water. Risk of burning when HOT water comes in contact with a person that can cause a scalding injury.
- Do not move, lift or tilt the machine. Risk of serious personal (hand and finger) injuries.
- Only qualified service personnel is allowed access to the internals of the machine.



WARNING

All warning level warnings applicable to the entire document:

- Do not shake the machine while in use. Risk that machine can tip over and fall.
- Do not lean on the door when open. Risk that machine can tip over and fall. Risk of serious injury.



CAUTION

All caution level warnings applicable to the entire document:

- Do not use aggressive cleaning products or abrasives to clean (parts of) the machine.
- Do not use a dish washer to clean parts.
- Do not use a damaged machine. Please contact your supplier.
- If a fault occurs disconnect the machine from the electrical and water supplies. Please contact your supplier immediately.



NOTE

All note level warnings applicable to the entire document:

- Use the machine only in areas where trained personnel can monitor the operation.
- Water and electrical connections must conform to local regulations.
- Make sure a water lock is used in the water connection.

- If the power cord is damaged it must be replaced by the manufacturer, the supplier or similar qualified persons.
- Do not use an extension cord.
- Do not use an external timing device to manage the availability of the machine.
- Damaged water connection hoses may only be repaired by trained personnel.
- Make sure to follow instructions on all safety labels on and in the coffee machine.
- Do not remove safety labels.

1.3 Installation

For instructions about transportation, unpacking, and installation of the machine, consult the Technical manual.

- Installation, transportation, and adjustment of the machine is specialized work, only properly trained service personnel is allowed to do this.
- The coffee machine is for indoor use only.
- Make sure the machine is placed on a level, flat and stable surface in a hygienic, dry room with a temperature between 5...40 °C.
- Make sure that the electricity and water supply connections comply to local regulations and remain easily accessible after installation.

1.4 Maintenance

Regular cleaning is needed to ensure hygienic operation of the machine. This manual explains all cleaning procedures to ensure a proper operation of the coffee machine.

1.5 Extended down time

- If the coffee machine will not be used for a longer period of time (more than one week) it is recommended to turn off the water supply and the electricity (if the power switch is not accessible pulling the main power plug from the wall socket is sufficient). This will also prevent unnecessary use of energy. If the coffee machine was used also check the cleaning procedures in section <u>Switch off / Putting out of order</u> (on page 47).
- In areas where the temperature can drop below freezing point, the boilers must be emptied. When freezing has occurred allow sufficient time for the machine to reach room temperature before switching on the machine. Contact your supplier (see <u>Service and support</u> on page 3) for more information.

Description

2.1 Overview

The Virtu coffee machine is a compact semi-automatic machine for the preparation and vending of hot (and optionally cold) drinks. The coffee machine is equipped with a paperless CoEx® brewer to make fresh coffee and, depending on the configuration, also espresso.

The coffee machine is operated using the touchscreen panel on the door. By tapping one of the buttons on the screen a product choice can be made. Before a beverage is dispensed a cup or jug must be placed under one of the outlets. More details are found in the sections:

- Using the coffee machine (on page 33) and
- <u>User interface</u> (on page 20) for information shown on the touchscreen.

The next sections contain drawings of the front, the inside and the optional base cabinet of the coffee machine. The drawings show the location and the name of the most important parts of the machine.

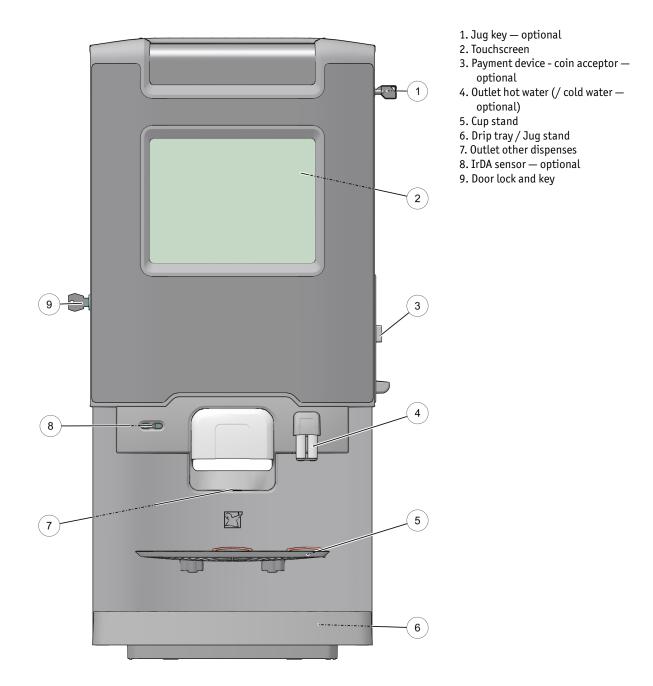
More details are also found in the chapter <u>Technical</u> <u>specifications</u> (on page 104).

Front view Virtu (small model)



NOTE

All pictures show a generic configuration. The actual model can be different. To improve clarity, colors in the pictures may be different from the actual colors.



2.1.2 Inside view

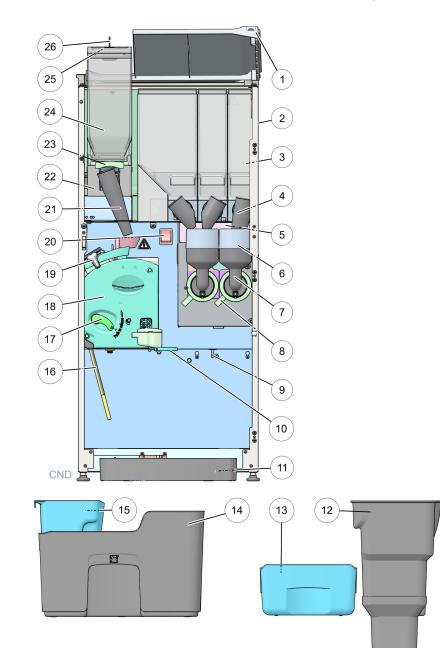
The inside view shows the location and names of the most important parts.



NOTE

All pictures show a generic configuration. The actual model can be different. To improve clarity, colors in the pictures may be different from the actual colors.

Inside view CoEx (small model)



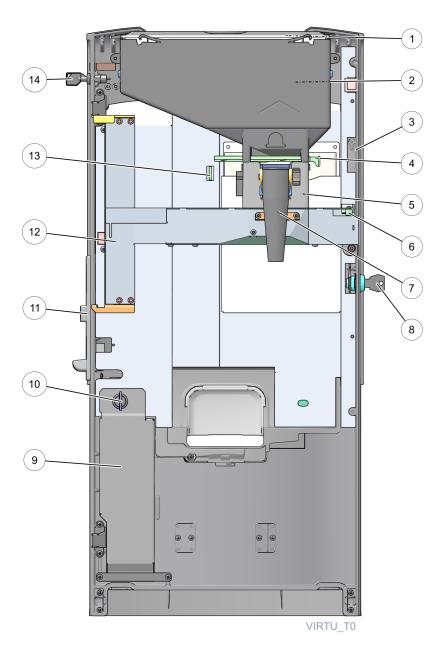
- 1. Top lid
- 2. Cabinet
- 3. Ingredient canisters (Ground coffee / Instant / Topping)
- 4. Canister outlet nozzle
- 5. Exhaust filter drawer
- 6. Mixer suction trap
- 7. Mixer house
- 8. Mixer bayonet catch
- 9. Waste bucket detector switch
- 10. Dispensing nozzles
- 11. External drip tray
- 12. Waste guide to base cabinet (used with pos 13) — optional 13. Brewer drip bucket (used with pos
- 12) optional
- 14. Waste bucket (used with pos 15)
- 15. Brewer drip bucket (used with pos 14)
- 16. Brewer drip bucket sensor
- 17. Brewer fixation handle
- 18. CoEx Brewer
- 19. Brewer outlet
- 20. Power switch
- 21. Grinder outlet
- 22. Grinder
- 23. Bean canister locking slider
- 24. Bean canister
- 25. Bean canister lid
- 26. Bean canister lid lock optional

2.1.3 Door interior

Door interior Virtu small model CoEx / Uni-brewer with optional payment device (coin acceptor) and Bean Canister in door

NOTE

All pictures show a generic configuration. The actual model can be different. To improve clarity, colors in the pictures may be different from the actual colors.



- 1. Canister lid bean canister in door
- 2. Bean canister in door
- 3. Service key entry
- 4. Bean canister locking slider
- 5. Grinder
- 6. Locking lever bean canister in door frame
- 7. Grinder outlet nozzle
- 8. Door lock and key
- 9. Coin box
- 10. Coin box lock
- 11. Payment device coin acceptor optional
- 12. Frame for in door bean canister
- 13. USB port
- 14. Jug key optional

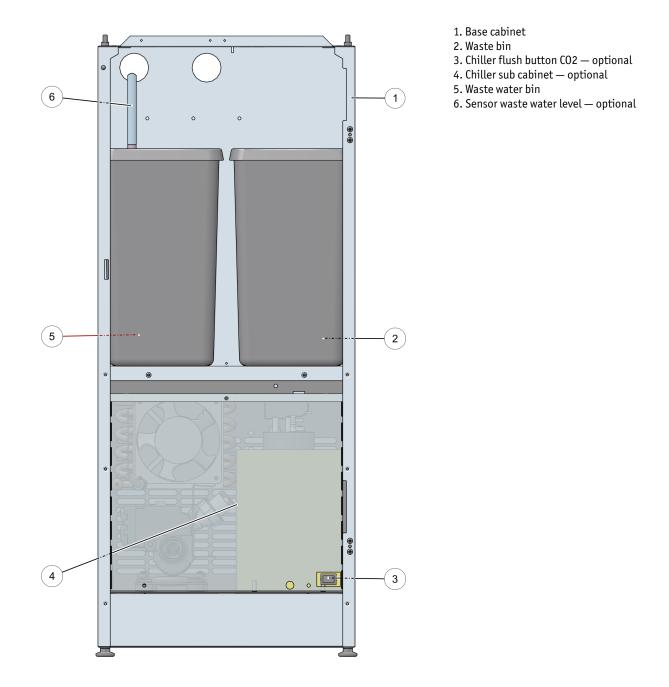
2.1.4 Inside view base cabinet — optional

Inside view base cabinet CoEx / Unibrewer (small model)



NOTE

All pictures show a generic configuration. The actual model can be different. To improve clarity, colors in the pictures may be different from the actual colors.



User interface

3.1 Display layout

The coffee machine is operated with a touchscreen on the door. All selections are made by tapping (a short press) on one of the buttons or menu tabs on the touchscreen.

Main screen layout (example)



NOTE

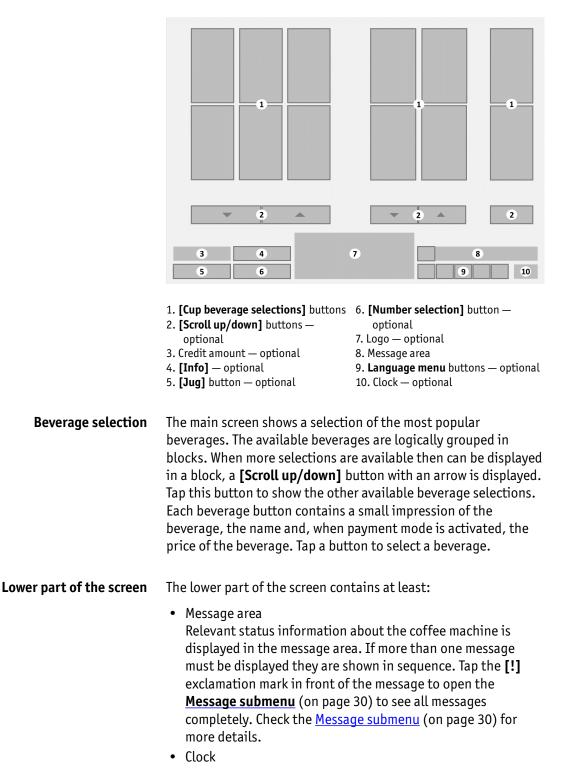
All drawings and screen images of the coffee machine are based on generic configurations. The actual model will be different but the functionality is similar.

All screens and menus are explained in detail in the next sections. Using the touchscreen to dispense a beverage is explained in the chapter <u>Using the coffee machine</u> (on page 33).

3.2 Main menu - Cup dispensing

The **Main** menu (or screen) is displayed when the machine is ready for use. It gives access to selections for cup dispensing and all other functions.

Main selection screen



Displays the current time (as set in the coffee machine).

- **Optional** Depending on the model and configurations of the coffee machine the following options can be available:
 - Credit amount optional When payment mode is activated, the credit value is displayed. It is the total amount of money already entered for payment of a beverage.
 - **[Info]** optional Tap the **[Info]** button to open the **Information submenu** (on page 32) with more details about ingredients.
 - **[Jug]** optional Tap this button to open the **Jug dispensing submenu** (see <u>Jug dispensing</u> on page 37) with selections to fill complete jugs.
 - [Number selection] optional Tap this button to open the Number selection submenu for quick dispense of a beverage.
 - Logo optional
 - Language optional

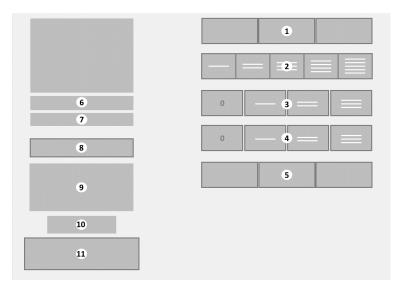
If more languages are available the screen shows a selection of language buttons. Tap on the desired language button to change the text on the screen to the selected language.

3.2.1 Additional options submenu

The **Additional options submenu** is displayed after a beverage selection (cup or jug) is made on the Main menu (see Main menu - Cup dispensing on page 21).

- This submenu is not available if the (selected beverage on the) coffee machine is configured for **direct** dispense only.
- The options shown in the submenu depend on the selected beverage, some beverages will have no options at all.
- If a jug dispense is selected, the [Start] and [Cancel] buttons are available. If canister selection is possible this button bar is displayed.

Additional options submenu



- 1. [Canister selection] button bar optional
 - 7. Currently selected beverage 8. [Cancel] button
- 2. [Strength] button bar optional 9. Message area
- 3. [Add-on] button bar optional
- 10. Credit amount optional 4. [2nd Add-on] button bar — optional 11. [Start] button
- 5. [Cup size] button bar optional
- 6. Price for this beverage optional

Depending on the configuration additional options are displayed in the submenu. The following options are possible:

- *Canister selection bar*: to select an ingredient from a different canister after initial selection. For example, when coffee is selected, it is then possible to select the type of coffee from different canisters. The current selection is highlighted. Depending on configuration and availability of ingredients, a two or three options bar is shown. Tap the desired canister.
- Strength selection bar: to adjust the amount of coffee ingredient. The default strength is the middle button. The selected strength will be highlighted.

- tap a [LINE] button for the desired strength. More lines is more strength.
- *Add-on selection bar:* to add an extra ingredient, for example milk, to the selected coffee. The selected amount is highlighted. Tap the desired amount.
 - [0] is **no** added ingredient (default).
 - tap a **[LINE]** button for the desired amount of added ingredient. More lines is more ingredient.
- 2nd Add-on selection bar: to add another extra ingredient, for example sugar, to the selected coffee.
- *Cup size bar*: to select different cup sizes, a two or three options bar can be displayed. The current cup size selection is highlighted. Tap the desired cup size.

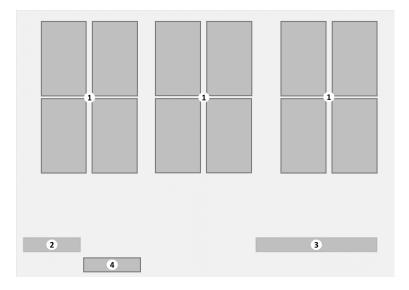
The remaining information on the screen:

- Price for the selected beverage. Only visible if payment is activated for the machine.
- The currently selected beverage.
- The **[Cancel]** button. Tap to cancel the current selection and return to the Main menu.
- The Message area. Displays relevant messages of the coffee machine. Tap the **[!] exclamation mark** button to open the <u>Message submenu</u> (on page 30). Details of all messages and possible solutions to solve simple issues are listed in the section <u>Messages</u> (on page 96).
- Credit. Displays the amount already entered to pay for the selected beverage. Only visible if payment is activated for the machine.
- The **[Start]** button. Tap this button to start the preparation of the beverage. The button is disabled if no full payment is made or if another problem is found that prevents the dispense. Check the displayed message(s) in the message area.

3.2.2 Jug dispensing submenu

The **Jug dispensing** submenu is displayed after tapping the **[Jug]** button on the **Main** menu (see <u>Main menu - Cup dispensing</u> on page 21). On some models this menu is only available if the jug function is activated with a jug key or pin code.

Jug dispensing menu



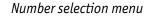
- 1. [Jug selection] buttons
- 2. Credit amount optional
- 3. Message area
- 4. [Cup mode] button

The menu shows the following information:

- The Jug dispensing submenu displays a number of selection buttons with beverages to fill (part of) a jug. Each button contains a small image with an impression of the beverage, the name and, when payment mode is activated, the price of the jug dispense. Tap a button to select a beverage.
- The Message area displays relevant messages of the coffee machine. Tap the **[!] exclamation mark** button to open the <u>Message submenu</u> (on page 30). Details of all messages and possible solutions to solve simple issues are listed in the section <u>Messages</u> (on page 96).
- The **[Cup mode]** button. Tap it to cancel the jug selection and return to the Main menu (see <u>Main menu Cup dispensing</u> on page 21).

3.2.3 Number selection submenu

The Number selection submenu is displayed when the [Number Selection] button is tapped on the Main menu (see Main menu -Cup dispensing on page 21).



	1 2	
3		4
1	2	3
4	5	6
7	8	9
	5	0
	7	
	8	

- 1. Currently entered number selection
- 2. Actual beverage name
- 3. Beverage price in payment mode optional
- 4. Credit in payment mode optional
- 5. Numeric keypad with [0...9] buttons
- 6. [Cancel] button
- 7. Message area
- 8. [Start] button

The display shows the following information:

- The unique number entered for the selected beverage is visible in the small window.
- The actual name connected to the entered number.
- Use the keypad to tap in the [number selection] of the desired beverage.



NOTE

The unique number that must be entered here is shown on the **Dispense** menu (see <u>Dispense submenu</u> on page 28) screen when a beverage is prepared.

- Tap the [Start] button to start the preparation and dispense of the beverage.
- Tap the [Cancel] button to exit the number selection and return to the **Main** menu.



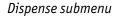
NOTE

If payment is activated for this beverage and the credit amount is smaller than the price of the beverage the **[Start]** button is disabled until full payment has been made. The price for the selected beverage is shown and the credit amount already entered.

• The Message area displays relevant messages of the coffee machine. Details of all messages and possible solutions to solve simple issues are listed in the section <u>Messages</u> (on page 96).

3.2.4 Dispense submenu

The **Dispense** submenu is shown during preparation and dispense of the beverage.



1 2	4

1 Progress indicator

- 2. Beverage name
- 3. Unique beverage code
- 4. [Stop] button

When the beverage is prepared / dispensed the display shows:

- An impression and/or the name of the beverage currently being prepared.
- An indicator showing the progress of the dispense of the beverage.
- The number displayed is the unique number for the beverage currently prepared. Use this number in the <u>Number selection</u> <u>submenu</u> (on page 26) optional for quick dispense of the preferred beverage.
- The **[Stop]** button. Tap it to abort the current dispense and return to the **Main** menu (see <u>Main menu Cup dispensing</u> on page 21).

3.2.5 Ready submenu

The **Ready** submenu is shown when the coffee machine is finished with the dispense.

Ready submenu

1	
2	
3	
3	
4	

1. Progress indicator

2. Message when dispense is finished

3. Unique number of prepared beverage

4. [Cancel] button

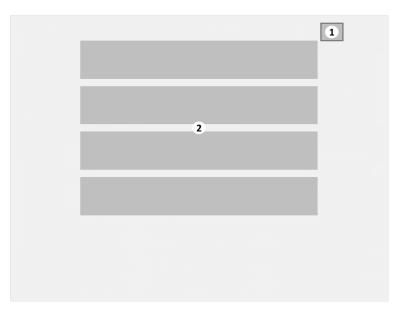
When the dispense is completed the display shows:

- A dispense progress indicator at 100% completed.
- the message 'Ready, take your cup' to indicate it is safe to remove the beverage (cup or jug).
- The unique number for the beverage that was prepared. Instead of using the selection and options screens to prepare the preferred beverage this unique number can be entered using the <u>Number selection submenu</u> (on page 26) optional.
- The **[Cancel]** button. Tap it or remove the cup/jug to return to the **Main** menu (see <u>Main menu Cup dispensing</u> on page 21).

3.2.6 Message submenu

The **Message** submenu shows all relevant messages for this coffee machine in one screen. Tap the **[!] exclamation mark** button on any screen to open this <u>Message submenu</u> (on page 30). Details of all messages and possible solutions to solve simple issues are listed in the section <u>Messages</u> (on page 96).

Message submenu



[X] close button
 List of all active messages

5

The message screen displays all active messages from the coffee machine.

• Tap the **[X]** button or tap somewhere in the message area to return to the previous menu.

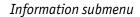
There are three levels of messages

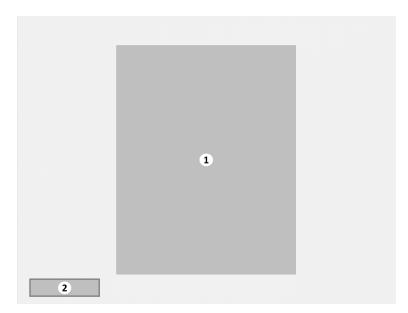
- display only messages, e.g. 'Install drip tray'. When this message is displayed the coffee machine continues to work, even without the drip tray.
- disable dispense messages, e.g. 'Insert coins (see <u>Message:</u> <u>Insert coins</u> on page 99)'. When this message is displayed the coffee machine is fully functional except for the dispense. In this case the **[Start]** button will be enabled after full payment is made.
- disable selections messages, e.g. 'Water level 2 too low'. When this message is displayed some or all beverage selection buttons are disabled. When the boilers are filled and the water level is correct the message is removed and the selection buttons are enabled.

Details of all messages and possible solutions to solve simple issues are listed in section <u>Messages</u> (on page 96).

3.2.7 Information submenu

The **Information** submenu is displayed after tapping the **[Info]** button on the **main menu** screen. It shows details about the ingredients or the coffee machine.





Customized information
 [Cancel] button

The customized information image shows details about the beverage or coffee machine and is defined for every available language (for example: Food allergy warnings).

Tap the [Cancel] button to return to the Main menu.

4

Using the coffee machine

4.1 Before use

	Transportation, installation and adjustment of the machine is specialized work. Only properly trained service personnel should carry this out. Instructions about transportation, unpacking, and installation of the machine can be found in the Technical manual.
Switch on the coffee machine	Perform the steps described in the procedure Switch on the machine (see <u>Switch on</u> on page 45).

4.2 Procedures

4.2.1 Select a beverage



NOTE

If the Main menu (see Main menu - Cup dispensing on page 21) is not shown, tap on the screen somewhere or place a cup on the cup stand.

NOTE i

If the button [Place cup and press here] is shown, first perform a rinse procedure. (see <u>Scheduled rinse</u> on page 48)

Procedure Perform the following steps:

1. Tap the desired [language] button on the screen (optional). The screen will change to the selected language.



The selected language will remain active until the beverage is dispensed.

- 2. From the Main menu (see Main menu Cup dispensing on page 21) select one of the following:
 - To fill a single cup using the selection menus continue with the procedure <u>Cup dispensing</u> (on page 35).
 - To (quickly) fill a single cup using pre-set ingredients continue with the procedure Cup dispensing by number optional (on page 36).
 - To fill (part of) a jug continue with the procedure Jug dispensing (on page 37).

4.2.1.1 Cup dispensing

Procedure Perform the following steps:

- 1. Tap the desired beverage button from the selections on the Main menu (see on page 21).
 - or first tap one of the [Scroll Up/down] buttons and then select the desired beverage.
- 2. The Additional options submenu (on page 23) with the selected beverage is shown.
- 3. When available and needed, tap one or more of the desired option(s) to make additional changes.
- 4. Place a cup under the correct outlet.
 - check the drawing of the <u>front view</u> (on page 16) for the correct outlet.
 - depending on the model, if the coffee machine contains a cup dispenser a cup is automatically placed.
- 5. Tap the **[Start]** button to prepare the beverage.
 - or tap [Cancel] to return to the Main menu (see on page 21).
 - when payment mode is activated, full payment is needed first to enable the [Start] button. Check the payment (on page 39) section for more details.
- 6. The **Dispense** submenu (see on page 28) is now shown and the beverage is prepared.
 - or tap the [Stop] button to interrupt and stop the dispense.
- 7. When the dispense is finished the Ready submenu (on page 29) is shown.
 - do not remove your cup before the message 'Ready, take your cup (see Message: Ready, take your cup on page 102)' is visible. The message will remain visible on the screen until the cup is removed.
 - To add an additional beverage to the same cup, do not remove the cup but tap the [Cancel] button and select the next beverage.
- 8. The prepared drink is ready.



WARNING

Hot liquid can leak from the outlet nozzle after the dispense is finished.

4.2.1.2 Cup dispensing by number — optional

Each beverage with specific strength and/or added ingredients has its own code. Instead of entering all selections, this code can be used to dispense the beverage more quickly with required strength and additional ingredients.



NOTE

This procedure is optional and only available if the **[Number** Selection] button is available on the Main menu.

Procedure Perform the following steps:

1. Tap the unique **[number]** of the desired beverage on the keypad displayed on the screen.



NOTE

- The actual number that needs to be entered here is shown on the **Dispense** menu (see <u>Dispense submenu</u> on page 28) screen when the beverage is prepared / during dispense.
- 2. Tap the [Start] button to prepare the beverage.
 - or tap [Cancel] to return to the Main menu (see on page 21).
 - when payment mode is activated, full payment is needed first to enable the [Start] button. Check the <u>payment</u> (on page 39) section for more details.
- 3. The **Dispense** submenu (see on page 28) is now shown and the beverage is prepared.
 - tap the [Stop] button to interrupt and stop the dispense.
- 4. When the dispense is finished the <u>Ready submenu</u> (on page 29) is shown.
 - do not remove your cup before the message 'Ready, take your cup (see <u>Message: Ready, take your cup</u> on page 102)' is visible. The message will remain visible on the screen until the cup is removed.
 - To add an additional beverage to the same cup, do not remove the cup but tap the [Cancel] button and select the next beverage.
- 5. The prepared drink is ready.



WARNING

Hot liquid can leak from the outlet nozzle after the dispense is finished.

4.2.1.3 Jug dispensing

Purpose When configured it is possible to fill complete jugs at once. On some models this option is available after activation with a jug key or pin code.

Procedure



WARNING

Perform the following steps:

The outlet of the machine may occasionally drip hot liquid even when the machine is not in use.

When hot liquid comes in contact with a person, this can lead to serious scalding injuries.

1. Lift and remove the cup stand from the suspension points in the door.





2. For hot water place the jug on the **right** side below the hot water outlet.



WARNING

If jugs are not correctly placed, the machine can spill hot liquid down the front. This can cause serious scalding injuries.

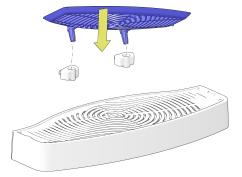


- 3. For all other dispenses place the jug in the **middle** below the main outlet.
- 4. If the jug submenu is not visible tap the **[Jug]** button from the main menu (see <u>Main menu Cup dispensing</u> on page 21).
- 5. Tap the desired beverage and jug filling from the shown selection buttons.
 - or tap the [Cup mode] button to return to the Main menu
- 6. Tap the **[Start]** button to start the dispense.
 - tap the [Cancel] button to return to the Main menu (see Main menu - Cup dispensing on page 21).
 - when payment mode is activated, full payment is needed first to enable the [Start] button. Check the <u>payment</u> (on page 39) section for more details.
 - if the **[Start]** button is disabled check the Message area for more details.
- 7. The Dispense submenu (see <u>Dispense submenu</u> on page 28) is now displayed.
 - tap the [Stop] button to interrupt and stop the dispense.
- 8. When the dispense is finished the <u>Ready submenu</u> (on page 29) is shown.
 - do not remove your cup/jug until the message "Ready, take your cup (see <u>Message: Ready, take your cup</u> on page 102)" is shown.
 - the message will remain visible on the screen until the cup/jug is removed.
 - to add an additional beverage to the same cup/jug tap the [Cancel] button.



CAUTION - Hot liquid can leak from the outlet nozzle after the dispense is finished.

- 9. The filled jug is ready.
- 10. Place the cup stand back in the suspension points in the door.



4.2.2 Payment

Purpose If the coffee machine is activated for payment, the cup or jug dispense will only start after full payment is made.

Procedure Perform the following steps:

- 1. The *price* for the dispense of the selected cup / jug is shown on the screen.
- 2. Make the full payment.

• The entered *credit* amount is calculated and shown on screen.



The **[Start]** button will remain disabled until full payment is made.

Preventive maintenance

5.1 Food safety engagement

Food safety and quality are important for both customer and those who work in het vending industry. Respecting a number of basic principles, such as personal hygiene, is essential. We therefore advise you to follow the advice given in "A hygiene guide for vending". This guide is published by the European Vending and Coffee Association and has been prepared to help ensure that a hygienic product is delivered to the customer on every occasion.

5.2 Preventive maintenance schedule



NOTE

Skipping maintenance can affect the quality of the dispensed drink and may lead to malfunctioning of the machine. Clean the coffee machine at the end of the day and before the machine is switched off for a longer period.

The schedule below gives an overview of all procedures needed to maintain the coffee machine.

Preventive maintenance schedule CoEx (XL) brewer (small model)

Cleaning procedures for the coffee machine with intervals	D	W	М	Η
Scheduled rinse (on page 48)				
Flush mixers and brewer (on page 49)				
Clean the mixing system (on page 56)		Х		
Remove and clean the brewer (on page 64)		Х		
<u>Clean brewer with cleaning tablet</u> (on page 68)		Х		
<u>Clean waste bucket</u> (on page 50)	Х			
<u>Clean the drip tray</u> (on page 54)	Х			
<u>Clean the cup stand</u> (on page 51)	Х			
<u>Clean the waste bin in the base cabinet</u> (on page 52)		Х		
<u>Clean the cold water outlet nozzle — optional</u> (on page 77)		Х		
<u>Deep clean the cold water outlet nozzle — optional</u> (on page 78)			Х	
General Cleaning cold water system ⁽¹⁾				Х
Sanitization cold water system ⁽¹⁾				Х
<u>Clean the canisters</u> (on page 76)			Х	
Fill up the ingredient canisters (on page 80)	Х			
Enter canister ingredient levels — optional (on page 91)	Х			
Clean the outside of the machine (on page 92)	Х			
Clean the touchscreen (on page 93)	Х			
(1) Cold water specific cleaning procedures must be performed by a certified dealer and a	are not	-		L

(1) Cold water specific cleaning procedures must be performed by a certified dealer and are not explained in this end user manual.

Interval column codes				
Daily	D			
Weekly		W		
Monthly			М	
Every 6 months				Н



NOTE

Increase the brewer cleaning frequency, if the coffee machine dispenses a lot of coffee related beverages every day.

5.3 Daily maintenance

Purpose Performing daily maintenance will ensure the quality of your beverages and a proper operation of the machine.

Procedure For daily maintenance follow these steps:

- 1. <u>Open the door</u> (on page 45) of the machine.
- 2. <u>Flush mixers and brewer</u> (on page 49).
- 3. <u>Clean waste bucket</u> (on page 50).
- 4. <u>Clean the drip tray</u> (on page 54).
- 5. <u>Clean the cup stand</u> (on page 51) in the door.
- 6. <u>Clean the waste bin in the base cabinet</u> (on page 52).
- 7. <u>Fill up the ingredient canisters</u> (on page 80).
- 8. <u>Enter canister ingredient levels optional</u> (on page 91).
- 9. <u>Close the door</u> (on page 45).
- 10. <u>Clean the outside of the machine</u> (on page 92).
- 11. <u>Clean the touchscreen</u> (on page 93).
- 12. Check correct functioning by taking a test beverage.

Each step is described in detail in the next sections.

5.4 Weekly maintenance

Purpose Performing weekly maintenance will ensure the quality of your beverages and a proper operation of the machine.

Procedure For weekly maintenance follow these steps:

- 1. <u>Open the door</u> (on page 45) of the machine.
- 2. <u>Clean the mixing system</u> (on page 56).
- 3. <u>Remove and clean the brewer</u> (on page 64).
- 4. <u>Clean brewer with cleaning tablet</u> (on page 68).
- 5. <u>Clean waste bucket</u> (on page 50).
- 6. <u>Clean the drip tray</u> (on page 54).
- 7. <u>Clean the cup stand</u> (on page 51) in the door.
- 8. <u>Clean the waste bin in the base cabinet</u> (on page 52).
- 9. <u>Clean the cold water outlet nozzle optional</u> (on page 77).
- 10. <u>Fill up the ingredient canisters</u> (on page 80).
- 11. Enter canister ingredient levels optional (on page 91).
- 12. <u>Close the door</u> (on page 45).
- 13. <u>Clean the outside of the machine</u> (on page 92).
- 14. <u>Clean the touchscreen</u> (on page 93).
- 15. Check correct functioning by taking a test beverage. Each step is described in detail in the next sections.



NOTE

Increase the brewer cleaning frequency, if the coffee machine dispenses a lot of coffee related beverages every day.

5.5 Monthly maintenance

Purpose Performing monthly maintenance will ensure the quality of your beverages and a proper operation of the machine.

Procedure For monthly maintenance follow these steps:

- 1. <u>Open the door</u> (on page 45) of the machine.
- 2. <u>Clean the mixing system</u> (on page 56).
- 3. <u>Remove and clean the brewer</u> (on page 64).
- 4. <u>Clean brewer with cleaning tablet</u> (on page 68).
- 5. <u>Clean waste bucket</u> (on page 50).
- 6. <u>Clean the drip tray</u> (on page 54).
- 7. <u>Clean the cup stand</u> (on page 51) in the door.
- 8. <u>Clean the waste bin in the base cabinet</u> (on page 52)
- <u>Deep clean the cold water outlet nozzle optional</u> (on page 78).
- 10. <u>Clean the canisters</u> (on page 76).
- 11. <u>Fill up the ingredient canisters</u> (on page 80).
- 12. Enter canister ingredient levels optional (on page 91).
- 13. <u>Close the door</u> (on page 45).
- 14. <u>Clean the outside of the machine</u> (on page 92).
- 15. <u>Clean the touchscreen</u> (on page 93).
- 16. Check correct functioning by taking a test beverage.

Each step is described in detail in the next sections.



NOTE

Increase the brewer cleaning frequency, if the coffee machine dispenses a lot of coffee related beverages every day.

5.6 Preventive maintenance procedures

5.6.1 Switch on

Procedure Perform the following steps:

- 1. Turn on the water supply.
- 2. Connect the power cord to the power mains socket.
- 3. <u>Open the door</u> (on page 45).
- 4. Switch the **[ON/OFF]** power switch to the *ON* position.
 - check the inside view drawing (see on page 17) for the precise location.
- 5. Close the door (on page 45).
- 6. The coffee machine will start up.
- 7. The main screen is displayed with the message 'filling boiler' and then 'heating boilers' in the message area (see on page 21) on the screen.



NOTE

If the door was left open for too long the service menu is shown.

Tap the **[Exit]** button and then the **[Close door and** press here to quit service] button to leave the Service menu.

8. After a few minutes the message 'heating boilers' disappears and the machine is ready for use.

5.6.2 Open the door

Procedure Perform the following steps:

- 1. Insert the **key** in the lock of the door of the coffee machine.
- 2. Turn the **key** 90 degrees clockwise.
- 3. Open the door.
 - The **Service** menu is displayed on the screen.



NOTE

Do not leave the door open unattended to prevent unauthorized access to the inside of the machine.

5.6.3 Close the door

Procedure Perform the following steps:

1. Insert the **key** in the lock of the door of the coffee machine.

- 2. Turn the **key** 90 degrees clockwise.
- 3. Close the door.
- 4. Turn the **key** 90 degrees counterclockwise to lock the door.
- 5. Remove the **key** and store it in a safe place.



NOTE

Always remove the key from the coffee machine to prevent unauthorized opening of the door.

6. (Optional) Leave the Service menu: tap the [Exit] button and then the [Close door and press here to quit service] button to return the main menu.

5.6.4 Open or close top lid

Purpose To fill up or clean the canisters they need to be removed from the coffee machine. To allow easy access to the canisters, the top lid of the coffee machine can be opened.



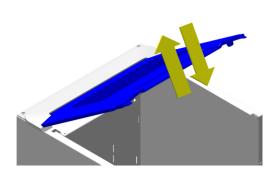
NOTE

The top lid locks inside the door and can only be opened if the door is opened.

Depending on the model, the top lid can contain cut outs for one or two (bean) canisters.

Procedure Perform one of the following steps:

- 1. To open, lift the top lid in the front and swing it open to the back. The top lid stays open in the upright position.
- 2. To close, swing the opened top lid back down. Make sure it is lowered completely and locks when the door is closed.



5.6.5 Switch off / Putting out of order

Procedure Perform the following steps:

- 1. Open the door (on page 45).
- 2. Switch the **[ON/OFF]** power switch to the *OFF* position.
 - check the inside view drawing (see on page 17) for the precise location.
- If the coffee machine is not used for a longer period of time (more than one week) it is recommended to:
 - perform a daily (see <u>Daily maintenance</u> on page 42) maintenance cleaning procedure or, if the machine is not used for a longer time it is recommended to perform a monthly (see <u>Monthly maintenance</u> on page 44) maintenance procedure.
 - turn off the water supply.
 - switch off the power supply (pulling the plug from the wall socket is sufficient). This will also prevent unnecessary use of energy.

See also section: Extended down time (on page 14).

5.6.6 Scheduled rinse

Purpose Cleaning the coffee machine can be skipped or forgotten. The scheduled rinse is forced every day using a scheduler. When activated follow the procedure below to perform the rinse. Instead you can also run the <u>daily maintenance</u> (on page 42) or <u>weekly maintenance</u> (on page 43).

Required Use the following parts to perform the procedure:

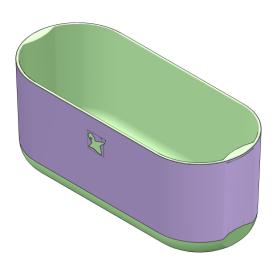
• A cup or rinsing tub.

Interval Perform this procedure:

• Daily (see <u>Daily maintenance</u> on page 42), announced on screen.

Procedure Perform the following steps:

- 1. Place a cup or rinsing tub underneath the outlet nozzle to collect the rinse water.
- 2. Tap the button [Place cup and press here] on the screen.
 - Hot water from the boiler flows through mixers and brewer.
- 3. A progress screen is shown.
 - Wait until the rinse procedure is finished.
 - Total time to rinse is 1 to 2 minutes.
- 4. Remove the cup or rinsing tub.
- 5. The machine returns to the **Main** menu (see <u>Main menu Cup</u> <u>dispensing</u> on page 21) and is ready for use.



5.6.7 Flush mixers and brewer

i	NOTE Performing daily (see <u>Daily maintenance</u> on page 42) maintenance will ensure the quality of your beverages and a proper operation of the machine.
Purpose	The Rinse process flushes hot water through the mixers and the brewer to remove any residue.
Required	Use the following parts to perform the procedure:Rinsing tub or 1 liter jug.Green service key.
Interval	 Perform this procedure: At least Daily (see <u>Daily maintenance</u> on page 42), more if needed.
Total time	• Total time needed to rinse is 1 to 2 minutes.
2M	 Perform the following steps: If needed <u>Open the door</u> (on page 45) to show the service menu on the touch screen. <u>Close the door</u> (on page 45). Place a rinsing tub underneath the outlet nozzle to collect the hot waste water. Tap the [Rinse] button from the Service menu. Hot water from the boiler flows through the mixers and brewer. Repeat the previous step until clean water comes out of the machine.

5.6.8 Clean waste bucket

Purpose After every dispense the coffee residue (so called coffee cakes) are moved into the waste bucket. Excess water from the brewer is captured in a drip bucket, placed inside the waste bucket just below the brewer. If an external waste bin is used, the waste bucket is replaced by a waste guide.

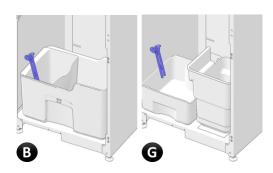
- **Interval** Perform this procedure:
 - Daily (see <u>Daily maintenance</u> on page 42).

Procedure Perform the following steps:

- 1. Depending on the used bucket types:
 - B) Remove the waste bucket (with the drip bucket inside it) from the machine, or
 - G) Remove the drip bucket and the waste guide from the machine.
- 2. Rinse the removed parts with clean warm water.
- 3. Dry parts completely.

G

- 4. Install the waste buckets.
 - B) Place the drip bucket inside the waste bucket and install both inside the machine, or
 - G) Place the drip bucket on the left and the waste guide on the right side in the machine.

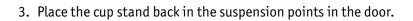


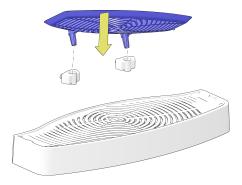
5. Make sure the water level sensor is placed **inside** the drip bucket.

В

5.6.9 Clean the cup stand

Purpose	The cup stand must be removed from the machine and cleaned regularly.
Interval	Perform this procedure:Daily (see <u>Daily maintenance</u> on page 42)
Procedure	Perform the following steps:
	 Lift the cup stand from the suspension points and remove it from the door. Rinse the cup stand with clean warm water.





5.6.10 Clean the waste bin in the base cabinet

Purpose If waste bins in a base cabinet (or other external cabinet) are installed, excess water from the brewer and waste water from the drip tray is captured in the left waste bin and coffee residue in the right waste bin. Both bins must be cleaned regularly.

NOTE

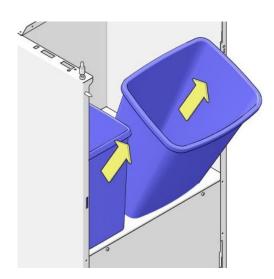
If a fixed waste water connection is used, a waste water bin is not installed.

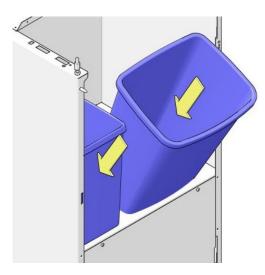
Interval Perform this procedure:

• Weekly (see <u>Preventive maintenance schedule</u> on page 41) or more if needed.

Procedure Perform the following steps:

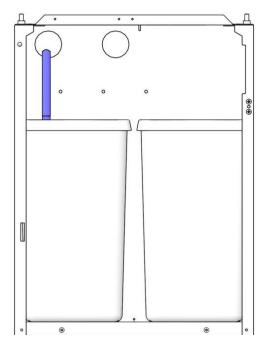
- 1. Remove the waste bin(s) from the base cabinet.
- 2. Rinse the removed bin(s) with clean warm water.
- 3. Dry the bin(s) completely.





4. Place the waste bin(s) in the base cabinet.

5. When used, make sure that the sensor for the waste water level is placed **inside** the left waste water bin.



5.6.11 Clean the drip tray

Purpose The external drip tray collects waste water from the coffee machine and waste water during the dispense of products and must be cleaned regularly. The drip tray is covered by the jug stand. Depending on the model, the jug stand can contain a metal inlay grid.

Interval Perform this procedure:

• Daily (see <u>Daily maintenance</u> on page 42).

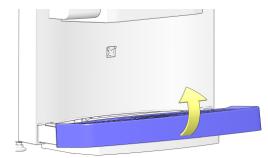


NOTE

If the external drip tray is connected to a larger waste bucket/bin or directly into the main waste water disposal the cleaning interval can be lowered to once a week.

Procedure Perform the following steps:

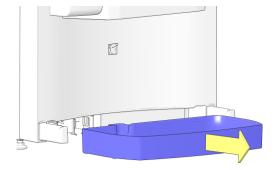
- 1. Lift the jug stand at the front and remove it from the support guides in the door.
 - Depending on model the jug stand can contain a metal inlay that must be removed too.

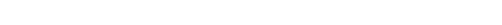


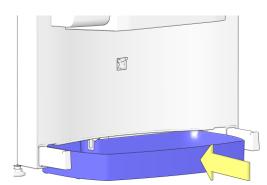
NOTE

For clarity reasons the cup stands are not shown in the picture.

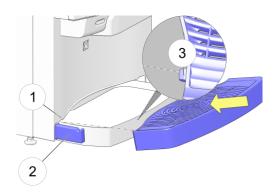
- 2. Pull the drip tray in the direction of the arrow and remove it from the machine.
- 3. Rinse all removed items with clean warm water.
- 4. Dry all items.







5. Place the drip tray.

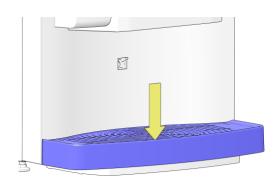


6. Place the jug stand on the guides (2) and slide it in the direction of the arrow.



Make sure that the ledges on the back of the jug stand (3) fit inside the notches in the door (1).

7. Push the jug stand down to secure it properly to the door and the support guides (2).



8. Depending on the model: place the metal inlay grid.

5.6.12 Clean the mixing system

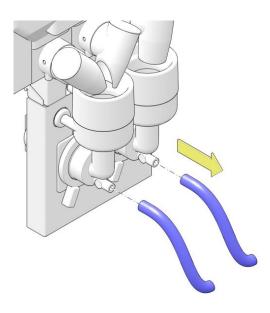
Purpose To prevent clogging of ingredients the mixers must be removed from the coffee machine and cleaned.

Interval Perform this procedure:

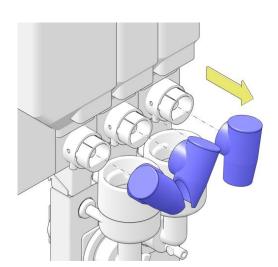
• Weekly (see <u>Preventive maintenance schedule</u> on page 41), more if needed.

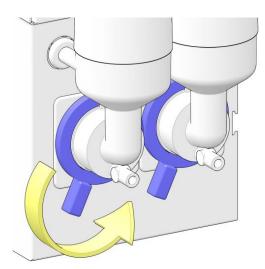
Procedure Perform the following steps:

1. Remove the outlet hoses from the mixers.



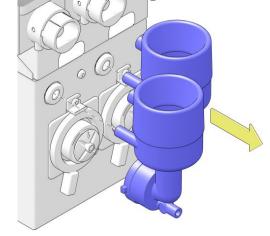
2. Remove the canister outlets and remember the correct position and location of each outlet.



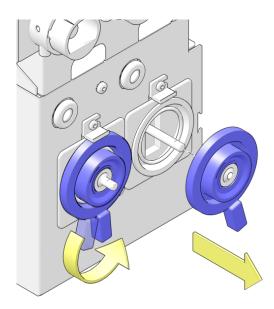


3. Turn the bayonet catches counterclockwise (approx. 10°).

4. Pull the mixer houses in the direction of the arrow and remove them from the machine.

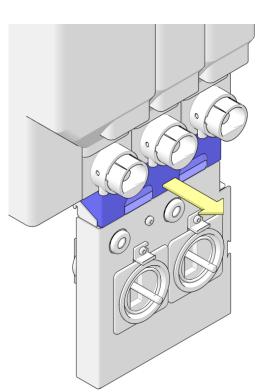


- 5. Pull the mixer propeller in the direction of the arrow and away from the shaft.



6. Turn the bayonet catches counterclockwise (approx. 10°) again to release and pull them in the direction of the arrow away from the machine.

7. Pull the exhaust filter drawer in the direction of the arrow and remove it from the machine.

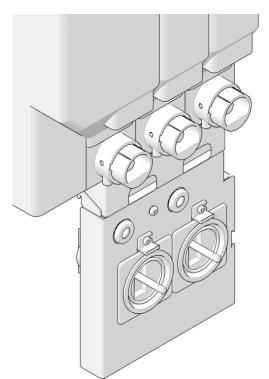


- 8. Remove the exhaust filter from the drawer.
- 9. Rinse out all removed parts of the mixing system with clean warm water.

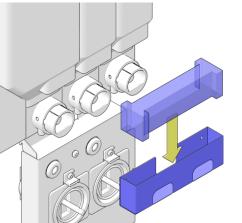
- 10. Clean the parts of the mixing system that remain in the machine with a wet brush.
- 11. Before continuing with the installation of the mixing system make sure **ALL** parts are dry.



When available, use the clean and dry parts from the hygiene kit. The cleaning of the removed parts can be done after the machine has been put in operation again.



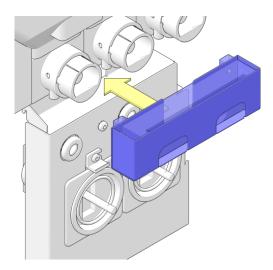
12. Insert the mixer exhaust filter in the filter drawer.



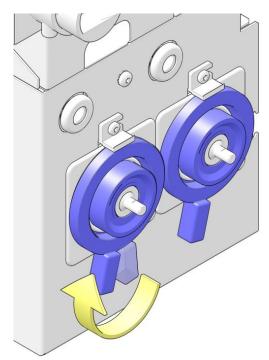
CAUTION Make sure

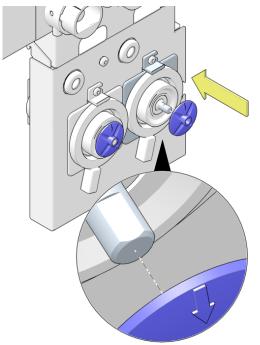
Make sure the exhaust filter is **completely dry** before installing it in the filter drawer.

13. Install the filter drawer.



14. Install the bayonet catches and turn clockwise (approx. 10°).





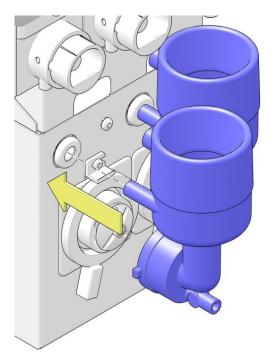
15. Install the mixer propellers.

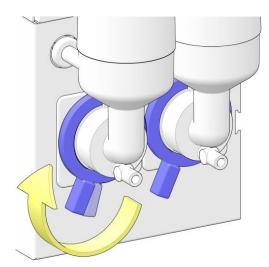


NOTE

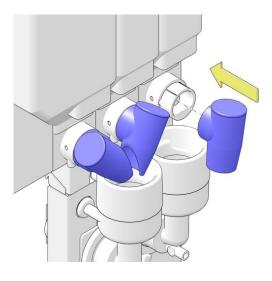
Make sure that the **arrow** on the mixer propeller points in the direction of the **flat** side of the shaft.

16. Install the mixer houses.



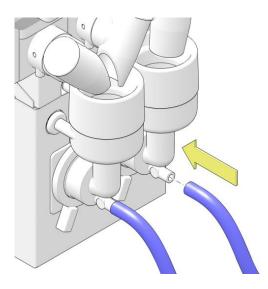


17. Turn the bayonet catches clockwise to lock the mixer houses.



18. Install the canister outlets on the canisters and make sure the locations and positions are correct.

19. Connect the outlet hoses to the mixers.



5.6.13 Remove and clean the brewer

Purpose For full cleaning with water, the brewer must be removed from the coffee machine. The brewer bracket must be checked and cleaned to prevent malfunctioning of the brewer.



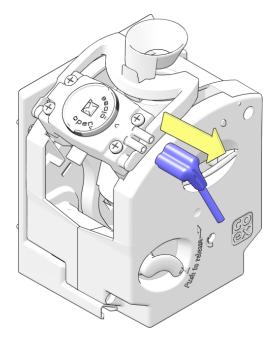
WARNING

Do not take the brewer itself apart. Only properly trained personnel may work on the brewer itself. Instructions for performing work on the brewer itself is found in the technical manual.

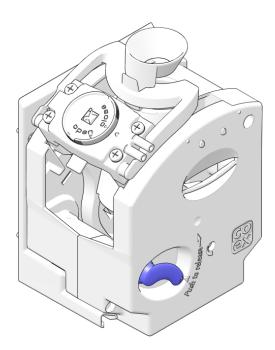
- **Required** Use the following parts to perform the procedure:
 - Pipe brush cleaner.
- **Interval** Perform this procedure:
 - At least once a week, increase the frequency if needed.

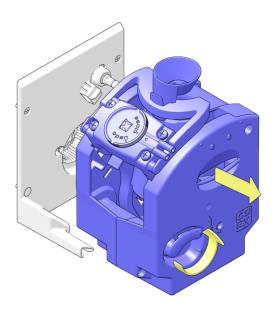
Procedure Perform the following steps:

1. Loosen the brewer outlet from the brewer together with the connecting hose and outlet nozzle.

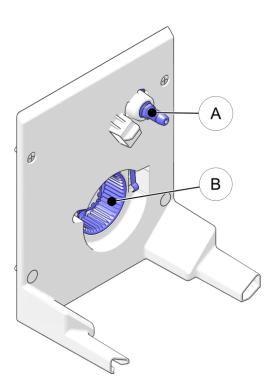


2. Locate the fixation handle on the brewer.



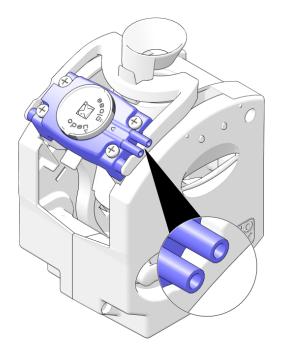


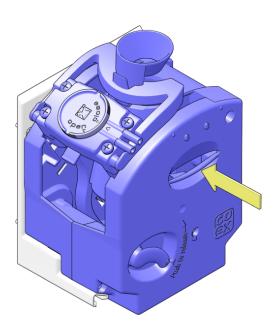
3. Push the fixation handle upwards and, while keeping the handle in the upward position, pull and lift the brewer in the direction of the arrow out of the coffee machine.



- 4. Make sure the brewer bracket in the coffee machine is clean; clean the water connection (A) and the motor coupling (B).
- 5. Rinse the brewer with clean warm water.

6. Remove any residue inside the brewer outlets with a small pipe brush cleaner.





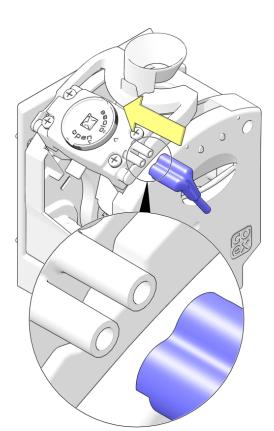
- 7. Place the brewer on the bracket and push the brewer firmly in the bracket until you hear a click.
 - Make sure that the fixation handle is in the down position.



CAUTION

When the brewer is not installed correctly, the brewer can cause errors or jump out of the bracket seating during a brew cycle.

- 8. Install the Brewer outlet with the outlet hose.
 - To prevent leaking make sure the CoEx outlet (see inset) is pushed completely on the outlet pipes of the brewer head.



5.6.14 Clean brewer with cleaning tablet

NOTE i

Failure to clean the brewer with the recommended cleaning tablet available from the manufacturer will void the warranty on related parts. Not cleaning the brewer can cause the machine to malfunction! Our advice is to do this at least once a week. If you suffer from clogged filter heads, we advise you to increase the frequency.

Purpose Cleaning of the brewer with a cleaning tablet removes all coffee residue.

Required Use the following parts to perform the procedure:

- Cleaning tablet.
- Rinsing tub or 1 liter jug.
- Protective clothing, gloves and safety glasses.
- Green service key.

Interval Perform this procedure:

At least once a week, increase the frequency if needed.



NOTES

- Total time for the cleaning cycle is 8 minutes.
- A message is shown if the brewer is **not** cleaned after one week.
- A message is shown and coffee dispense is **disabled** if the brewer is not cleaned after 9 days.

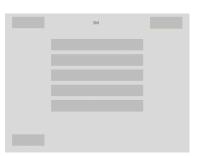
Procedure Perform the following steps:

- 1. <u>Open the door</u> (on page 45).
- 2. In the Service menu tap the [Weekly cleaning cycle brewer] button.



NOTE

Depending on model the button text can be different.



• Follow the *Cleaning Cycle* instruction shown on-screen and described in the next steps.

3. Place the cleaning tablet in the brewer.



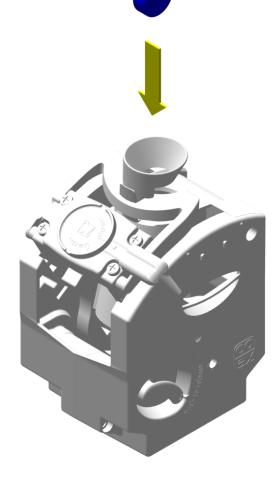
WARNING

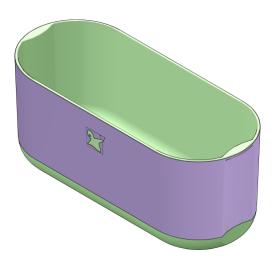
Wear protective clothing, gloves and safety glasses when working with cleaning tablets.



NOTE

In the picture the brewer is shown with a funnel but not all models are supplied with a funnel.





- 4. Place a rinsing tub underneath the outlet nozzle.
- 5. <u>Insert the service key</u> (on page 94) in the door.
- 6. In the Service menu tap the button [Start the cleaning cycle].
 - Wait until the cleaning cycle is **completely** finished.
- 7. <u>Remove the service key</u> (on page 95) from the door.
- 8. Remove and empty the rinsing tub.

5.6.15 Unblock the grinder

Purpose Occasionally small twigs or small rocks (known as foreign objects) are in between the fresh beans. The grinder will stop if these objects are blocking the grinder. A message 'Grinder blocked' (see Message: Grinder blocked on page 98) is displayed in the warning message area.

Procedure To unblock the grinder perform the following steps:

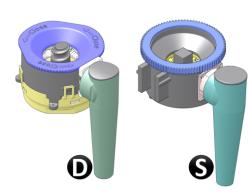
- 1. Locate the grinder that needs cleaning up.
- 2. Remove the canister to get access to the grinder.



NOTE

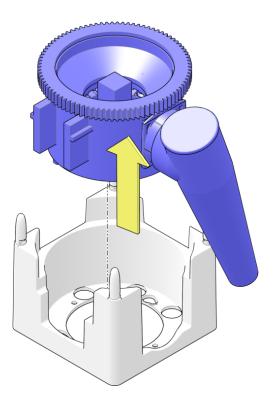
Check the section Fill the bean canister for details about the removal of the canisters. When the canister is removed the grinder itself is visible.

Grinder type Determine the grinder type.



- 1. If the coffee machine contains a grinder, one of two grinder types are possible:
 - D) the D-grinder, recognizable by the grinder top house that can be removed or
 - S) the original Schaerer grinder, that contains a gear-like top.

If the machine contains a D-grinder continue the cleaning procedure with step 5. Cleaning the Schaerer grinder is described in the next steps.



2. To clean the Schaerer grinder, lift and remove the grinder from the grinder base.



CAUTION

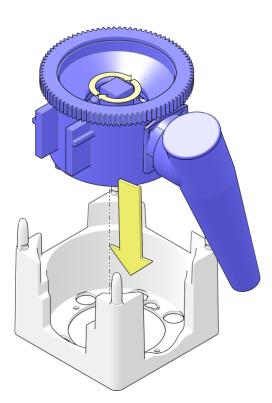
The grinder is filled with beans and ground coffee. When the grinder house is turned upside down, coffee beans and ground coffee can fall out.

3. Keep the grinder upside down. Turn the squared top inside the geared wheel at the top side, or the shaft at the bottom side, back and forth repeatedly to loosen and remove the foreign objects.



NOTE

The shaft should rotate easily if nothing is blocking the grinder.

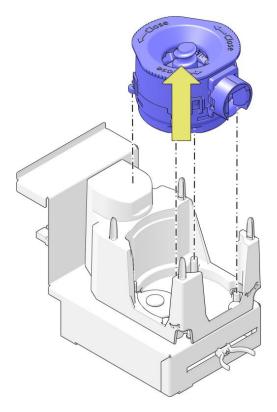


4. Place the grinder back into the grinder base and continue with step 12.

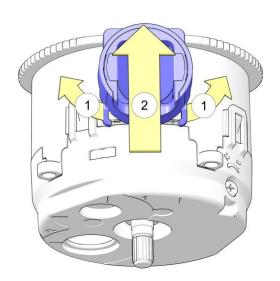


i

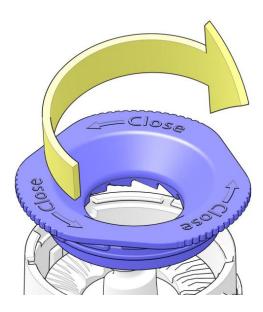
If needed, rotate the squared top a little to allow the ribbed shaft to fit the grinder motor and is fully lowered inside the grinder base.



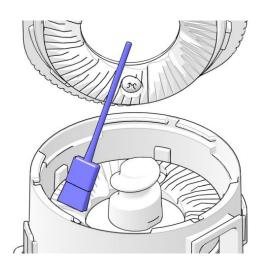
5. To clean the D-grinder, lift and remove the grinder from the base.



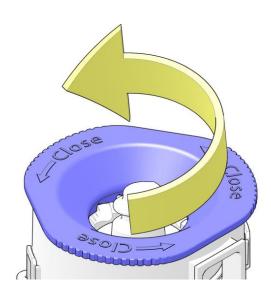
6. Pull out the clips of the grinder outlet (1), slide the outlet from the grinder house (2) and remove it from the grinder.



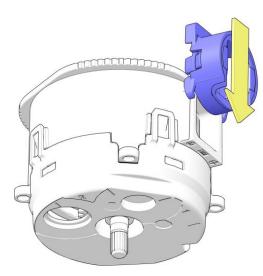
7. Loosen the bayonet locked grinder house top in the direction of the arrow and remove it from the grinder.



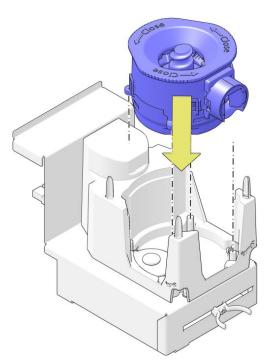
8. Clean both grinder discs and the inside of the grinder house.



9. Place the grinder house top assembly, and turn it in the direction of the arrow to lock.



- 10. Slide the outlet on the grinder house in the direction of the arrow.
 - Make sure the clips lock properly.



- 11. Place the grinder back into the grinder base.
- 12. Place the canister back.



Check the last steps of section Fill the bean canister for more details.

- 13. Close the door and lock with the key.
- 14. Leave the **Service** menu.



Dispense two cups of coffee to fill up the grinder with fresh coffee and throw the contents of the cups away.

15. Check correct functioning by taking a test coffee.

5.6.16 Clean the canisters

Purpose	All ingredients leave residue inside the canister. To clean the canisters they need to be removed from the machine.
Interval	Perform this procedure:
	• at least once a month.
Procedure	Perform the following steps:
	 <u>Open the door</u> (on page 45). Open the top lid (see <u>Open or close top lid</u> on page 46) of the coffee machine.
	3. Remove the canisters from the machine.
	 Check the first steps in the section <u>Fill up the ingredient</u> <u>canisters</u> (on page 80) for more details about the removal of the canisters.
	4. Unlock (optional) and remove the lid from the canisters.
	5. Empty the canisters.
	6. Clean the canisters with warm water.
	i NOTE Use a mild detergent if warm water only is not sufficient.

7. Dry the canisters thoroughly on the inside and outside.



WARNING

WARNING Do not fill the canisters until they are completely dry. The product may form lumps which makes the system unusable.

5.6.17 Clean the cold water outlet nozzle — optional

Purpose The cold water outlet nozzle must be cleaned regularly to prevent bacteria growth.

Required Use the following parts to perform the procedure:

- Multi purpose, disposable cloth.
- Cleaning agent.
- Disposable paper towels.
- Rinsing tub or 1 liter jug.
- Protective clothing, gloves and safety glasses.



NOTE

Perform the following steps:

Do not use aggressive cleaning products or abrasives to clean (parts of) the machine.

Interval Perform this procedure:

• Weekly (see <u>Weekly maintenance</u> on page 43), more if needed (depending on machine usage and environmental conditions).

Procedure



WARNING

Wear protective clothing, gloves and safety glasses when working with cleaning chemicals.

- 1. Use the cloth to apply the cleaning agent. Submerge a clean cloth into the cleaning agent (concentration recommended by cleaning agent manufacturer's instructions). Remove the cloth and remove excess water.
- 2. Clean the cold water outlet nozzle wiping the cloth over the entire area re-submerging the cloth as necessary.
- 3. Rinse the cloth in clean warm water and wipe off excess cleaning agent residue and soil.
- 4. Dry cold water nozzle using disposable paper towels.
- 5. Close the door of the coffee machine.
- 6. Place a rinse tub below the cold water outlet nozzle.
- 7. Leave the **Service** menu: tap the **[Exit]** button and then the **[Close door and press here to quit service]** button to return the main menu.
- 8. Select a full jug of cold water and dispense at least 1 liter of cold water and ensure any cleaning residue is flushed out.

5.6.18 Deep clean the cold water outlet nozzle — optional

Purpose The cold water outlet nozzle must be cleaned and disinfected regularly to prevent bacteria growth.

Required Use the following parts to perform the procedure:

- Multi purpose, disposable cloth.
- Cleaning agent.
- Protective clothing, gloves and safety glasses.
- Disinfectant solution.
- Disposable paper towels.
- Rinsing tub or 1 liter jug.

Perform the following steps:

Brush.



NOTE

Do not use aggressive cleaning products or abrasives to clean (parts of) the machine.

Interval Perform this procedure:

• Monthly (see <u>Monthly maintenance</u> on page 44), more if needed (depending on machine usage and environmental conditions).

Procedure



WARNING

Wear protective clothing, gloves and safety glasses when working with cleaning chemicals.

- 1. Submerge a clean cloth in warm water. Pre clean the cold water outlet nozzle using the cloth.
- 2. Submerge a clean cloth into the cleaning agent (concentration recommended by cleaning agent manufacturer's instructions). Remove the cloth and remove excess water.
- 3. Clean the cold water outlet nozzle wiping the cloth over the entire area re-submerging the cloth as necessary.
- 4. Using a brush, brush around the cold water nozzle to dislodge any dried on soil. Remove the soil with a cloth.
- 5. Soak a clean disposable cloth in clean warm water and rinse the outlet nozzle until all soil and cleaning agent residues are removed.
- 6. Soak a clean disposable cloth in disinfectant solution, ensure that the whole area is wiped.
- 7. Leave for 10 minutes.

- 8. Rinse off disinfectant using disposable cloth in clean warm water.
- 9. Dry cold water nozzle with disposable paper towels.
- 10. Close the door of the coffee machine.
- 11. Place a rinse tub below the cold water outlet nozzle.
- 12. Leave the **Service** menu: tap the **[Exit]** button and then the **[Close door and press here to quit service]** button to return the main menu.
- 13. Select a full jug of cold water and dispense at least 1 liter of cold water and ensure any cleaning residue is flushed out.

5.6.19 Fill up the ingredient canisters

- i) NOTE
 - Make sure that the canisters remain filled with a layer of at least (4 cm) of product.

• Only use ingredients recommended by the supplier of the machine.

- To fill up a bean canister (optional) check the section Fill the bean canister.
- To fill up an in-door bean canister (optional) check the section Fill the in-door bean canister.
- **Purpose** To prevent that the machine can no longer dispense drinks due to a lack of ingredients, the machine must be refilled in time.
- **Required** Use the following to perform the procedure:
 - Ingredients.

Procedure Perform the following steps:

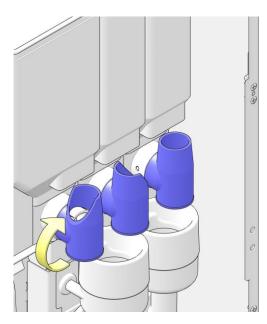
- 1. <u>Open the door</u> (on page 45).
- 2. Open the top lid (see <u>Open or close top lid</u> on page 46) of the coffee machine.

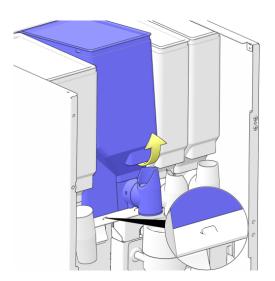


NOTE

Filling the canisters must be done outside the machine.

3. Remember (or note down) the position of the outlets and turn the outlets of the canisters upwards.





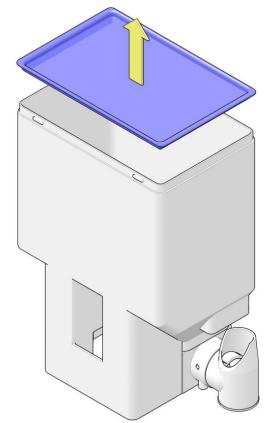
- 4. Slightly lift the canister at the front until the small locking ridge (see inset) is visible.
- 5. Pull the canister towards you and take it out of the machine.

6. Remove the lid and place the canister on a stable surface.

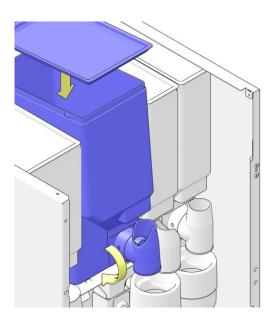
TIP

i

7. Fill the canister with the ingredient indicated on the canister.



Do not fill the canisters more than necessary for one or two days. This will keep the products fresh.

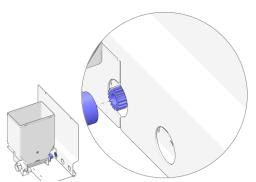


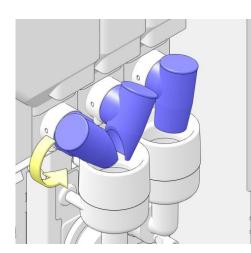
8. Place the lid back on the canister and position the canister back into the machine.



CAUTION

Make sure the drive at the back of the canister fits well on the motor drive.





9. Turn the outlets of the canister downwards.



CAUTION

Check the position of the outlet of the canister. It must be positioned towards the brewer or correct mixing bowl.

10. Close the top lid (see <u>Open or close top lid</u> on page 46) of the machine.

5.6.20 Fill up the bean canister

i) NOTE

machine.

- Make sure that the canisters remain filled with a layer of at least 4 cm of product.
 Only use ingredients recommended by the supplier of the
 - To fill up an ingredient canister (optional) check section <u>Fill</u> <u>up the ingredient canisters</u> (on page 80).
- **Purpose** In order to prevent that the machine can no longer dispense drinks due to a lack of ingredients, the machine must be refilled in time.
- **Required** Use the following to perform the procedure:
 - Coffee beans.

Procedure Perform the following steps:

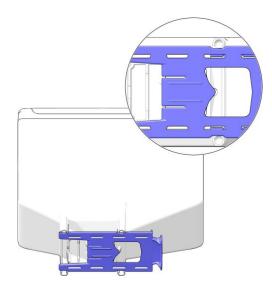
- 1. Open the door (on page 45).
- 2. Open the top lid (see <u>Open or close top lid</u> on page 46) of the coffee machine.

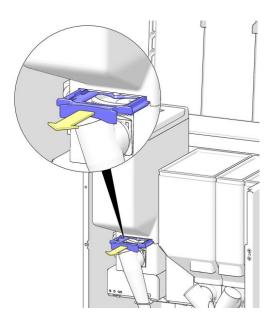


NOTE

Filling the canisters must be done outside the machine.

3. Locate the canister locking slider in between the grinder and the bean canister.





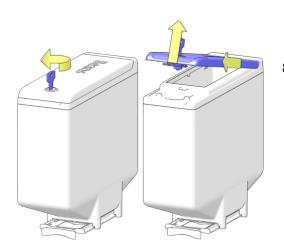
- 4. Pull the canister locking slider in the direction of the arrow. The bean canister will be closed and unlocked from the grinder base.
- 5. Lift the bean canister from the grinder base and take it out of the machine.



CAUTION

When the canister locking slider is not fully pulled out, coffee beans will fall out of the canister.

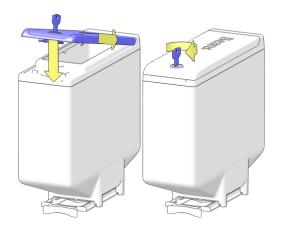
6. Place the bean canister on a stable and flat surface for refilling.



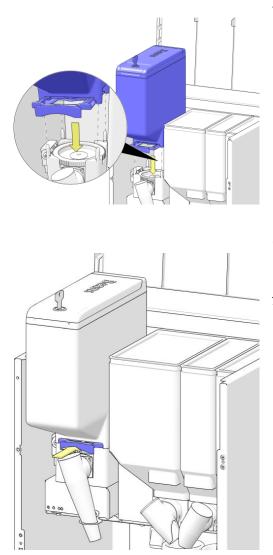
- 7. Unlock the lid (optional). Lift the lid in the front and then pull the lid from from the canister in the direction of the arrow.
- 8. Fill the canister with fresh coffee beans.



Fill the canister with beans sufficient for one or two days. This will keep the products fresh.



9. Place the back side of the lid on the canister and then lower the front side. Lock the lid (optional).



10. Place the bean canister back into the coffee machine on the four position ridges of the grinder base.

- 11. Push the canister locking slider back in the direction of the arrow to open the bean canister and secure it to the grinder base.
- 12. Repeat the procedure if more bean canisters must be filled up.

5.6.21 Fill up the bean canister in the door — optional

- NOTE
 - Make sure that the canisters remain filled with a layer of at least
 4 cm of product.



CAUTION

Only use products that are recommended by the supplier of the machine.

- To fill up a bean canister (optional) check section Fill up the bean canister.
- To fill up an ingredient canister (optional) check section <u>Fill</u> <u>up the ingredient canisters</u> (on page 80).

Purpose In order to prevent that the machine can no longer dispense drinks due to a lack of ingredients, the machine needs to be refilled in time.

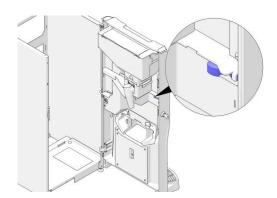
- **Required** Use the following to perform the procedure:
 - Coffee beans.
- **Procedure** Perform the following steps:

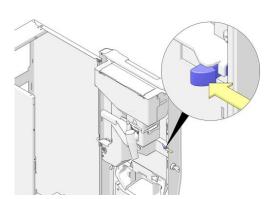


NOTE

Filling the canisters must be done outside the machine.

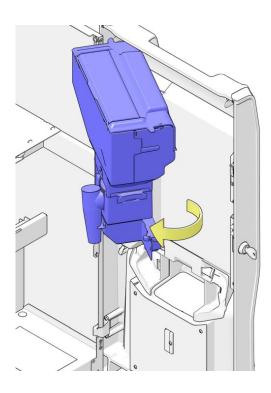
1. Locate the **locking lever** that secures the bean canister frame to the door of the machine.

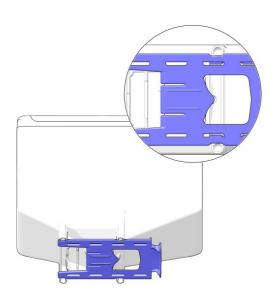




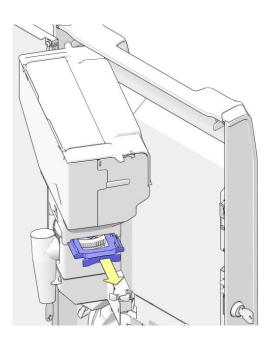
2. Press the **locking lever** to unlock the canister door.

3. Turn the bean canister door away from the door of the coffee machine.

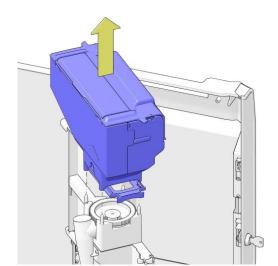




4. Locate the canister locking slider in between the grinder and the bean canister.



5. Pull the canister locking slider in the direction of the arrow. The bean canister will be closed and unlocked from the grinder base.



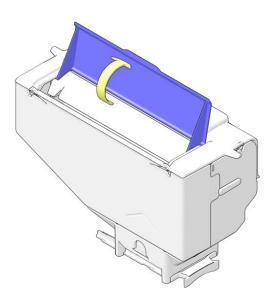
6. Lift the bean canister and take it out of the machine.



CAUTION

When the canister locking slider is not fully pulled out, coffee beans will fall out of the canister.

7. Place the bean canister on a stable and flat surface for refilling.

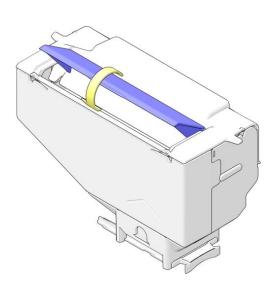


- 8. Open the lid of the canister.
- 9. Fill the canister with fresh coffee beans.

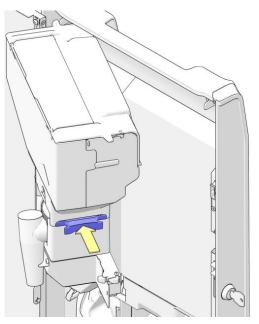


Do not fill the canister more than necessary for one or two days. This will keep the products fresh.

10. Close the lid of the canister.



- 11. Place the bean canister back into the coffee machine on the four position ridges of the grinder base.



12. Push the canister locking slider back to lock the bean canister on the grinder base.

- 13. Turn the bean canister back into the door of the coffee machine and make sure the locking lever locks inside the door.

5.6.22 Enter canister ingredient levels — optional

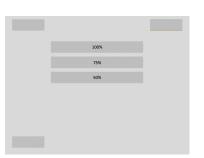
Purpose When activated the coffee machine displays a message on the screen when the ingredient canisters are almost empty. Based on the number of beverages taken, the machine calculates the amount of ingredients left in the canisters. When the canisters are filled up the counters must be reset. Follow the steps in the procedure below to reset the counters.

Interval Perform this procedure:

• When this option is active the *Enter ingredient level screen* is displayed when the **[Exit]** button is tapped in the **Service** menu to return to the **Main** menu (see <u>Main menu - Cup</u> <u>dispensing</u> on page 21).

Procedure Perform the following steps:

- 1. When the **[Exit]** button is tapped to leave the **Service** menu the *Enter ingredients levels screen* is displayed.
 - The current filling level of each canister is displayed (only the canisters activated for this option are shown).
- 2. To change a canister filling level tap one of the **ingredient** buttons in the left column.
 - or tap the [Exit] button to leave the Service menu.



3. Tap the correct **[filling level %]** button for the selected canister.



NOTE

A completely filled canister is filled 100 %. To keep ingredients fresh it is also possible to fill the canister for 50%.

 Repeat the steps for each canister that is filled up (or where the shown value is not correct) or tap [Exit] to leave the Service menu.

5.6.23 Clean the outside of the machine

Purpose	To clean all outside areas of the coffee machine that are not cleaned in any other procedure.
Required	Use the following parts to perform the procedure:
	• Soft damp cloth.
Interval	Perform this procedure:
	 Daily (see <u>Preventive maintenance schedule</u> on page 41), Weekly (see <u>Weekly maintenance</u> on page 43), Monthly (see <u>Monthly maintenance</u> on page 44).
Procedure	Perform the following steps:
	1. Clean the outside of the machine with a soft damp cloth.



NOTE

Do not use aggressive cleaning products or abrasives to clean (parts of) the machine.

5.6.24 Clean the touchscreen

Purpose	The touchscreen is the main interface between user and coffee machine. To ensure a hygienic and flawless use, the touchscreen must be cleaned regularly.
Required	Use the following parts to perform the procedure:
	A clean soft cloth for disinfection purposes.(Isopropyl) alcohol.
Interval	Perform this procedure:
	 At least Daily (see <u>Daily maintenance</u> on page 42). When announced on screen.
Procedure	Perform the following steps:
	 Tap one of the buttons with the message [PRESS here to start cleaning]. or tap [Cancel] to return to the main <i>Menu</i>.
	ί πρ

If the Clean Screen window is not shown, tap the on-screen clock first. (If no clock is displayed, check the section Main menu - Cup dispensing (on page 21) and tap on the location of the clock.

2. The screen is switched off, clean the touchscreen with some (Isopropyl) alcohol on a clean soft cloth.



CAUTION

- Do not use any other (aggressive) chemicals to clean the surface of the touchscreen.

- Prevent dripping, do not use too much cleaning liquid on the cloth.

3. After some time, the touchscreen is switched on again. The machine returns to the Main menu and is ready for use.

5.6.25 The service key

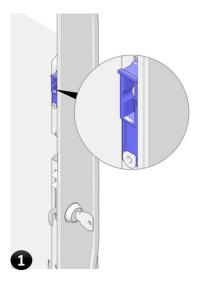
Purpose For safety reasons all dispense functions are disabled if the door of the machine is opened. Use the green service key to override this safety for maintenance procedures that need a fully functioning machine.

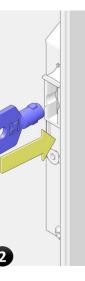
5.6.25.1 Insert the service key

Required Use the following parts to perform the procedure:

• Green service key.

Procedure Perform the following steps:







- 1. Locate the entry for the Service key on the inside of the door.
- 2. Insert the Service key in the service key entry.
- 3. Turn the **Service key** a quarter turn (90°).
 - The grey options in the Service menu change to yellow/ green.
 - The coffee machine is now fully functional with an open door.
 - The key remains locked in the entry.



WARNING

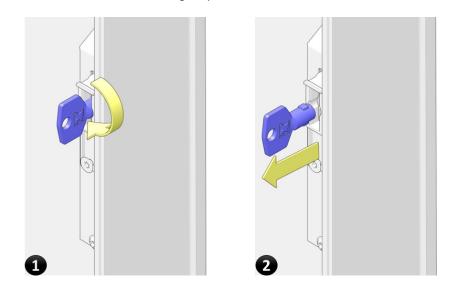
When the service key is inserted, the machine is powered up with open door. Parts in the machine can move and hot water can flow out. Only insert the service key when requested.

5.6.25.2 Remove the service key

Required Use the following parts to perform the procedure:

• Green service key.

Procedure Perform the following steps:



- 1. Turn the **Service key** a quarter turn (90°).
- 2. Remove the **Service key** from the door.

Troubleshooting

6.1 Messages

Always check if a message is shown on the display. If no message is shown and the machine does not work correctly, you still may find the possible cause and solution in the following table. For failures not mentioned in this manual, contact the service engineer (see <u>Service and support</u> on page 3).

6.1.1 Message: Brewer not in home position

Message	Brewer not in home position.
Solution	 Perform the following steps to solve the problem: 1. Take out and install the brewer. If problem persists: Consult the service engineer (see <u>Service</u> <u>and support</u> on page 3).

6.1.2 Message: Brewer out of position

Message	Brewer out of position.
Solution	Perform the following steps to solve the problem:
	 Take out and clean the brewer (see <u>Clean brewer with cleaning</u> <u>tablet</u> on page 68). If problem persists: Consult the service engineer (see <u>Service</u> <u>and support</u> on page 3).

6.1.3 Message: Clean screen.

Message	Clean Screen.
Cause	After a defined number of consumptions, the touchscreen needs to be cleaned.
Solution	Perform the steps as explained in the section <u>Clean the</u> <u>touchscreen</u> (on page 93).

6.1.4 Message: Cleaning Error

Message	Cleaning Error.
Cause	The cleaning cycle did not finish correctly or was interrupted.
Solution	Perform the following steps to solve the problem:
	 Run the cleaning cycle (see <u>Clean brewer with cleaning tablet</u> on page 68) again. If problem persists: Consult the service engineer (see <u>Service</u> <u>and support</u> on page 3).

6.1.5 Message: Drip tray full

Message	Drip tray full
Solution	Perform the following steps to solve the problem:
	 <u>Clean the drip tray</u> (on page 54) in front of machine and/or clean the CoEx brewer drip tray (see <u>Clean waste bucket</u> on page 50) inside the waste bucket.
	Make sure the water level sensors in the drip bucket / drip tray are dry.
	See section Daily maintenance (on page 42).

6.1.6 Message: Communication error

Message	Communication error
Solution	Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.7 Message: Door open

Message	Door open
Solution	Perform the following steps to solve the problem:1. Close the door or install the green service key to activate the machine.

6.1.8 Message: Drip tray full

Message Drip tray full

Solution Perform the following steps to solve the problem:

- <u>Clean the drip tray</u> (on page 54) in front of machine and/or clean the CoEx brewer drip tray (see <u>Clean waste bucket</u> on page 50) inside the waste bucket.
- 2. Make sure the water level sensors in the drip bucket / drip tray are dry.

See section **Daily maintenance** (on page 42).

6.1.9 Message: Empty waste bucket

Message	Empty waste bucket
Solution	Perform the following steps to solve the problem:
	 Clean the waste bucket (see <u>Clean waste bucket</u> on page 50). If message is still shown check if the detector switch is
	clean.
	 If the problem persists: Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.10 Message: Enough water?

Message	Enough water?
Solution	Perform the following steps to solve the problem:
	 Connect and open the water supply and restart the machine. <u>Clean brewer with cleaning tablet</u> (on page 68). Check if the problem also occurs when a hot water dispense is made. If problem persists: Consult the service engineer (see <u>Service and support</u> on page 3). Do not forget to mention the results.

6.1.11 Message: Filling boiler

Message	Filling boiler
Solution	 Perform the following steps to solve the problem: Wait until the boiler is filled. If message is still shown after 10 minutes: Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.12 Message: Grinder blocked

Message

Grinder blocked

Solution	Perform the following steps to solve the problem:
	1. Clean the grinder. (see <u>Unblock the grinder</u> on page 71)

6.1.13 Message: Heating boiler

Message	Heating boiler
Solution	Perform the following steps to solve the problem:
	1. Wait until boiler is heated.
	2. If message is still shown after 10 minutes: Consult the service
	engineer (see <u>Service and support</u> on page 3).

6.1.14 Message: Install waste bucket

Message	Install waste bucket
Solution	Perform the following steps to solve the problem:
	1. Place the waste bucket.

6.1.15 Message: Insert coins

Message	Insert coins
Solution	Perform a full payment with coins, tokens or card.

6.1.16 Message: Machine Blocked

Message	Machine Blocked
Cause	The coffee machine is locked intentionally.
Solution	Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.17 Message: Not all ingredients available

Message Not all ingredients available

Solution Perform the following steps to solve the problem:

One or more canisters must be refilled.
 See section Fill the ingredient canisters.

6.1.18 Message: No coffee detected in brewer

Message	No coffee detected in brewer
Solution	Perform the following steps to solve the problem:
	 Check if a canister must be refilled. See section Fill the ingredient canisters.
	 Check if the grinder runs to fill the brewer.

6.1.19 Message: No water connected / No water in boiler

Message	No water connected / No water in boiler
Cause	No water detected for more than 2 minutes.
Solution	Perform the following steps to solve the problem:
	 First check if the water supply is opened / connected. Open the door of the coffee machine to display the Service menu, wait 2 seconds and close the door again to allow the coffee machine to re-activate itself. If this does not help restart the coffee machine (Switch the coffee machine OFF, wait 5 seconds and then switch ON again). If problem persists: Consult the service engineer (see Service and support on page 3).

6.1.20 Message: Place cup in center

Message	Place cup in center
Cause	Cup needs to be placed under the correct dispensing nozzle before the [Start] button is available.
Solution	Perform the following steps to solve the problem: 1. If cup is placed in the correct position clean the cup sensor.

6.1.21 Message: Place cup right

Message Place cup right

- **Cause** Cup needs to be placed under the water dispensing nozzle before the **[Start]** button is available.
- **Solution** Perform the following steps to solve the problem:
 - 1. If cup is placed in the correct position clean the cup sensor.

6.1.22 Message: Replace water filter

Message	Replace water filter
Solution	Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.23 Message: Rinse brewer with tablet

Message	Rinse brewer with tablet
Solution	Perform the following steps to solve the problem:
	 Clean the brewer with cleaning tablet (see <u>Clean brewer with</u> <u>cleaning tablet</u> on page 68) (again). See also <u>Weekly maintenance</u> (on page 43).

6.1.24 Message: Startup problem

Message	Startup problem
Solution	 Open/connect the water supply and restart the machine. If the problem persists: Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.25 Message: Temp. sensor disconnected

Message	Temp. sensor disconnected
Solution	Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.26 Message: Temperature boiler (too) high

Message	Temperature boiler (too) high	
Solution	1. Open the door of the coffee machine.	
	Insert the service key.	

- 3. Perform the procedure <u>Flush mixers and brewer</u> (on page 49) several times.
- 4. If message is still shown: Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.27 Message: Water level too low

Message	Water level too low
Solution	Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.28 Message: Wait, Heating boiler

Message	Wait, Heating boiler
Solution	 Perform the following steps to solve the problem: Wait until boiler is heated. If message is still shown after 10 minutes: Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.29 Message: Waste bucket full / Empty waste bucket

Message	Waste bucket full / Empty waste bucket	
Solution	Perform the following steps to solve the problem:	
	 Empty waste bucket (see <u>Clean waste bucket</u> on page 50). If message is still shown, remove the waste bucket and wait 6 seconds before placing it back. If message is still shown, check if the waste bucket detector switch is clean (check the <u>Inside view</u> (on page 17) drawing for the location). If the problem persists: Consult the service engineer. 	

6.1.30 Message: Water filter installed?

Message	Water filter installed?
Solution	Consult the service engineer (see <u>Service and support</u> on page 3).

6.1.31 Message: Ready, take your cup

Message

Ready, take your cup

- **Cause** The dispense of the beverage is finished.
- **Solution** Remove the cup or jug.

7

Technical specifications

7.1 Standards and regulations

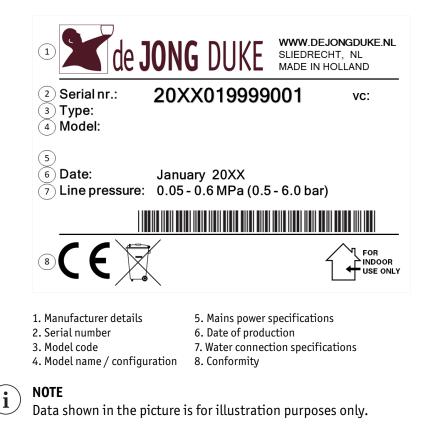
If the type plate inside the machine contains the CE mark in the lower left hand corner it conforms to CE standards.

• Check the appendix of this manual for the Declaration of Conformity.

7.2 Type plate

The type plate is located inside the machine on the left side panel.

Type plate layout



7.3 Disassembly and recycling



The coffee machine contains recyclable materials. Dispose of the coffee machine in conformity with local laws and regulations.

7.4 Technical specifications

Machine dimensions (± 5 mm) and weight specifications (± 10%) Virtu CND Small Cabinet

Height	795 mm
Height with bean canister	860 mm
Height with extended bean canister	1010 mm
Width	365 mm
Depth	495 mm
Depth door only	145 mm
Weight (empty)	45 kg

Machine electrical specifications

Mains supply (± 10%)	Refer to the <u>type plate</u> (on page 104)
Frequency (± 2%)	inside the coffee machine
Max. capacity	for the correct values.

Machine water specification

Water pressure	
Minimum pressure	50 kPa (0,5 bar)
Maximum pressure	600 kPa (6,0 bar)
Water connection	³ / ₄ BSP connection
Quality of water	
Hardness	5-7° dH° (German standard)
	8-12 fH (French standard)
pH Value	approx. 7
Temperature water	The incoming temperature may not be above: 30°C
Main water connection	Between water tap and coffee machine an (electronic) waterlock needs to be connected

Machine ambient temperature specifications

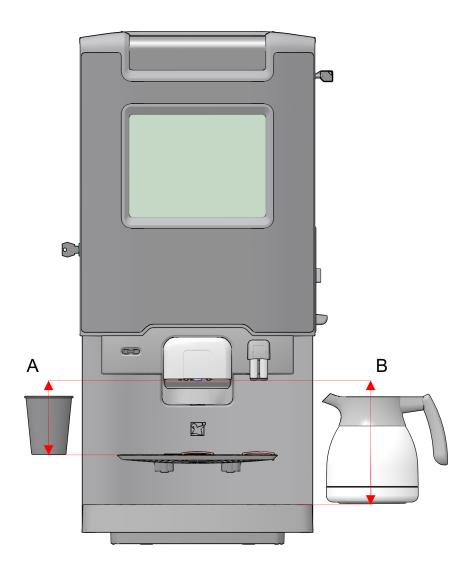
When in storage	+ 10 °C ~ + 50 °C
When in use	+ 5 °C ~ + 40 °C

Machine sound pressure

	-
Standby	0 dB(A)
Grinder / Coffee	< 64.4 dB(A)

7.5 Cup and jug sizes

Cup and jug dimensions Virtu (small model)



Cups (A)	
Maximum cup height (*)	110 mm
Maximum cup diameter	85 mm
Jugs (B)	
Maximum jug height	180 mm
Maximum jug diameter	135 mm
(*) The height of the cup stand is fixed and depends on specifications during ordering.	

7.6 Manufacturer contact information



Service and support

For questions, service and ingredients for this coffee machine: Consult the service engineer (see <u>Service and support</u> on page 3).

Document generated on Tuesday, July 21, 2020

Appendix

8.1 Appendix list

Information related to this document and the coffee machine are:

• Declaration of conformity (see on page 110).



De Jong Duke Postbus 190 3360 AD Sliedrecht The Netherlands www.dejongduke.com

EG Verklaring van Conformiteit

EC Declaration of Conformity

De firma: The company: J.M. de Jong Machinefabriek B.V. Postbus 190 3360 AD Sliedrecht The Netherlands

Verklaart geheel onder eigen verantwoordelijkheid dat de onderstaande machines: Declares under it's own sole responsibility that the machines:

<u>Machine</u> Virtu Range

With Save Operating Limits: 135 °C/ 5.5 bar (steam vessel) 135 °C/ 12 bar (water vessel)

In overeenstemming zijn 2014/30/EU (Electromagnetic Compatibility Directive) 2014/35/EU met de volgende (Low Voltage Directive) EG-richtlijnen: 2009/125/EC (ECO Design) Is in conformity with the (WEEE Directive) 2012/19/EU following EC directives: 2011/65/EU (RoHS Directive) 1935/2004/EC (Food Safety Directive) (Pressure equipment Directive) 97/23/EC PSSR2000 (UK regulation: Pressure Systems Safety Regulations) EN 55014 - 1 Electromagnetic Voldoet aan de volgende geharmoniseerde Europese Compatibility: EN 55014 - 2 EN 61000 - 3 - 2 normen: Complies with the following EN 61000 - 3 - 3 harmonized European EN 62233 standards: Electric Safety: EN 60335 - 1 EN 60335 - 2 - 75 Restriction of Hazardous Substances: EN 32321 EN 50581

Sliedrecht, 2020, Januari

M.J.C. de Jong Managing Director